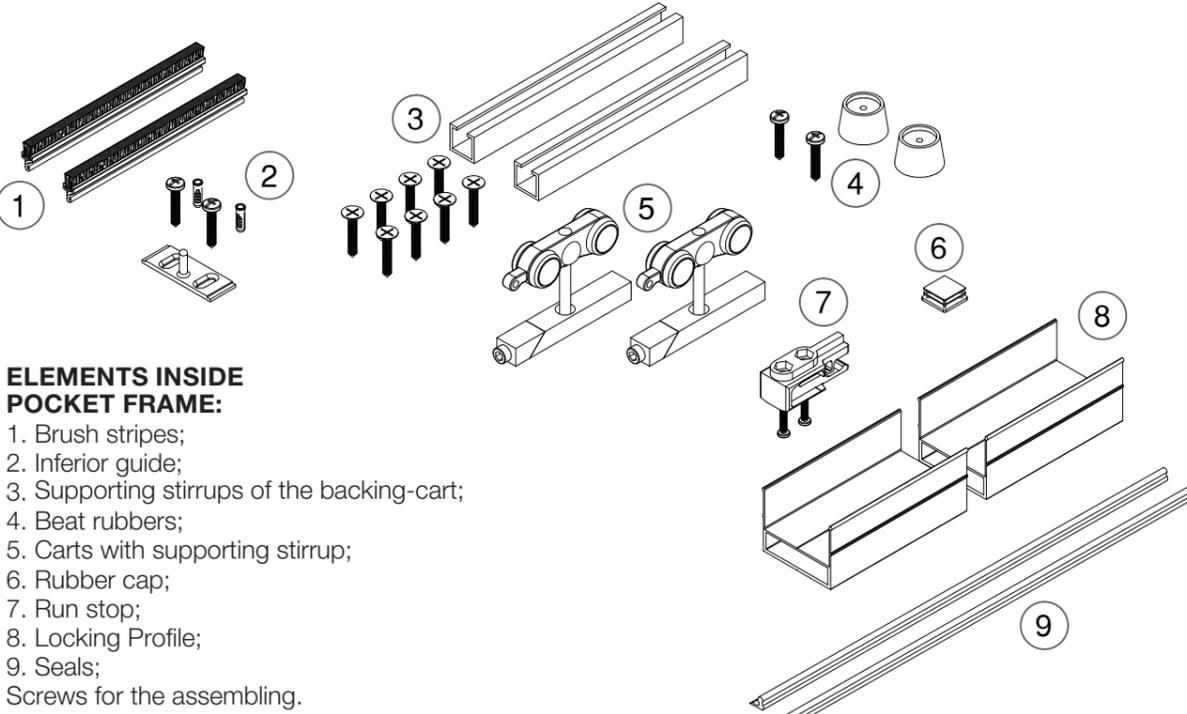


rev. 0.9 del 11-2015

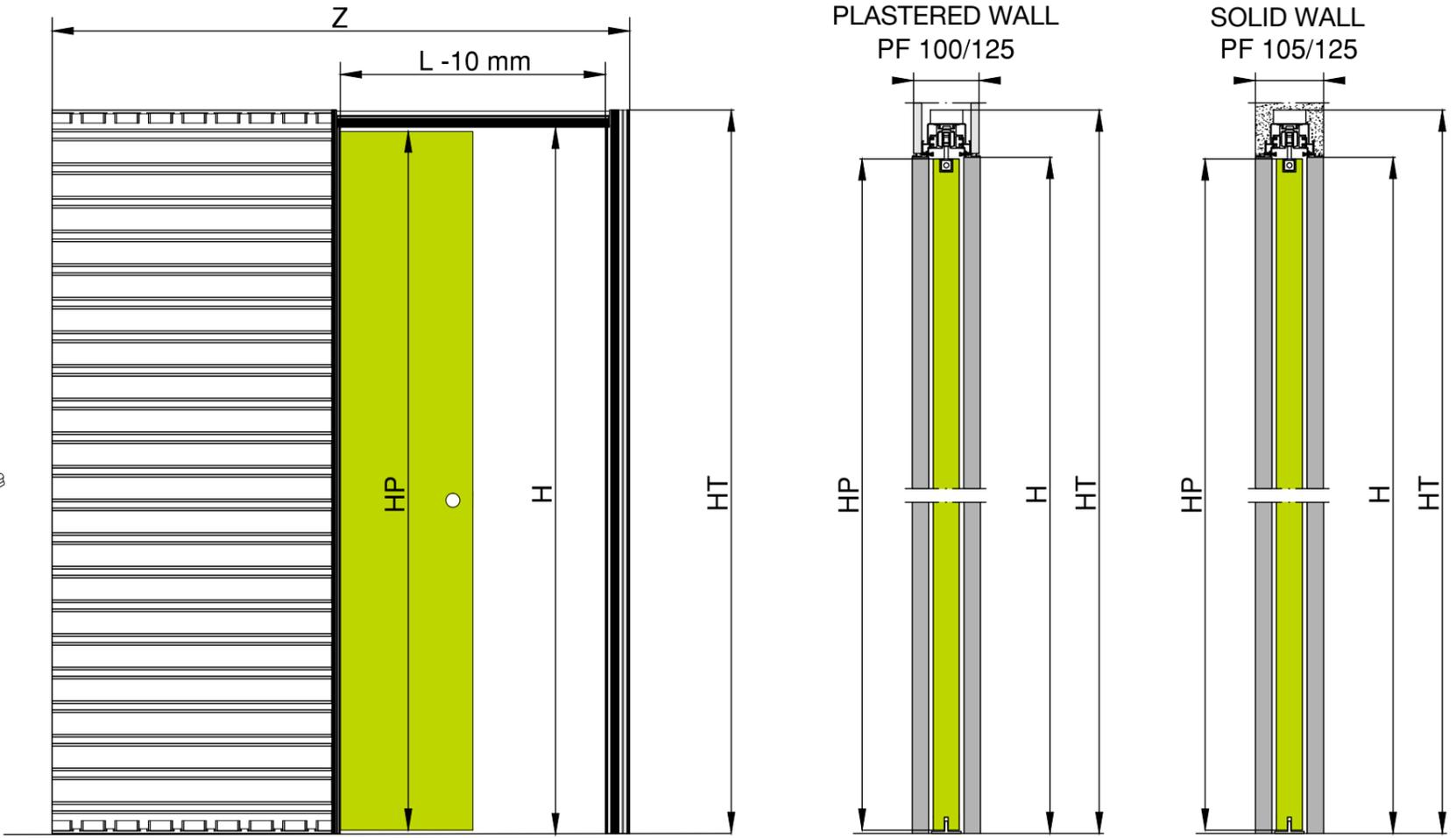


ELEMENTS INSIDE POCKET FRAME:

- 1. Brush stripes;
 - 2. Inferior guide;
 - 3. Supporting stirrups of the backing-cart;
 - 4. Beat rubbers;
 - 5. Carts with supporting stirrup;
 - 6. Rubber cap;
 - 7. Run stop;
 - 8. Locking Profile;
 - 9. Seals;
- Screws for the assembling.

ATTENTION! We recommend to use panels of thickness max 43 mm for solid wall. Use panels of thickness max 40 mm for plastered wall (including panel arch top door).

In order to determine the height of the door panel (Hp), check the actual height of H.
 In each cases Hp has to be: $H_p = H - 5 \text{ mm}$
 In order to determinate the width of the door panel (Lp) : $L_p = L + 15 \text{ mm}$.
 Example: mm 850 x 2400 (L x H) = mm 865 x 2395 (Lp x Hp).

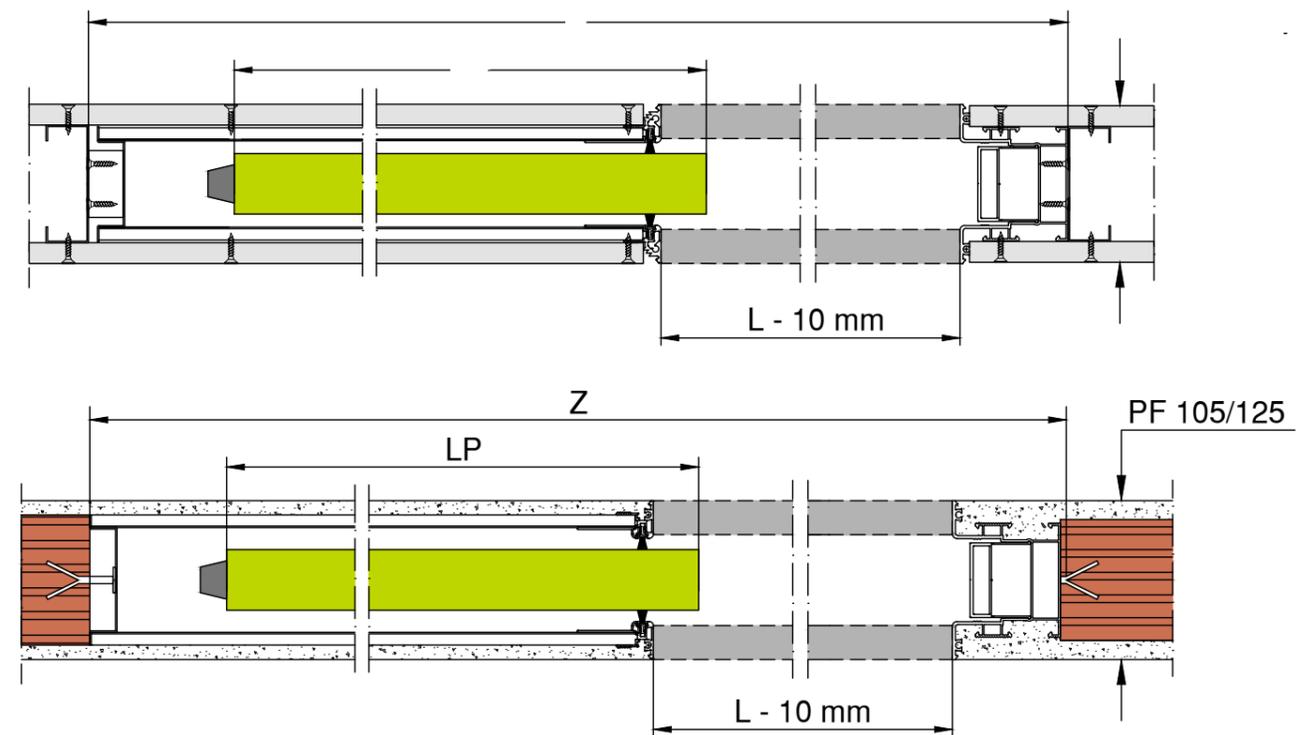


PLASTERED WALL sizes in mm

L x H	Z	HT	ST	SC	PF	LP x HP
600 x 2000/2035/2100	1330	2080/2120/2180	57	75	100/125	615x1995/2030/2095
700 x 2000/2035/2100	1530	2080/2120/2180	57	75	100/125	715x1995/2030/2095
800 x 2000/2035/2100	1730	2080/2120/2180	57	75	100/125	815x1995/2030/2095
900 x 2000/2035/2100	1930	2080/2120/2180	57	75	100/125	915x1995/2030/2095
1000 x 2000/2035/2100	2130	2080/2120/2180	57	75	100/125	1015x1995/2030/2095
1100 x 2000/2035/2100	2330	2080/2120/2180	57	75	100/125	1115x1995/2030/2095
1200 x 2000/2035/2100	2530	2080/2120/2180	57	75	100/125	1215x1995/2030/2095

SOLID WALL sizes in mm

L x H	Z	HT	ST	PF	LP x HP
600 x 2000/2035/2100	1330	2080/2120/2180	69	105/125	615x1995/2030/2095
700 x 2000/2035/2100	1530	2080/2120/2180	69	105/125	715x1995/2030/2095
800 x 2000/2035/2100	1730	2080/2120/2180	69	105/125	815x1995/2030/2095
900 x 2000/2035/2100	1930	2080/2120/2180	69	105/125	915x1995/2030/2095
1000 x 2000/2035/2100	2130	2080/2120/2180	69	105/125	1015x1995/2030/2095
1100 x 2000/2035/2100	2330	2080/2120/2180	69	105/125	1115x1995/2030/2095
1200 x 2000/2035/2100	2530	2080/2120/2180	69	105/125	1215x1995/2030/2095



LEGEND: L = Width, H = Height, Z = Width max overall dimension, HT = Height max overall dimension, ST = Structure of, PF = Finished wall, SC = Plasterboard structure, LP = Door panel width, HP = Door panel height.

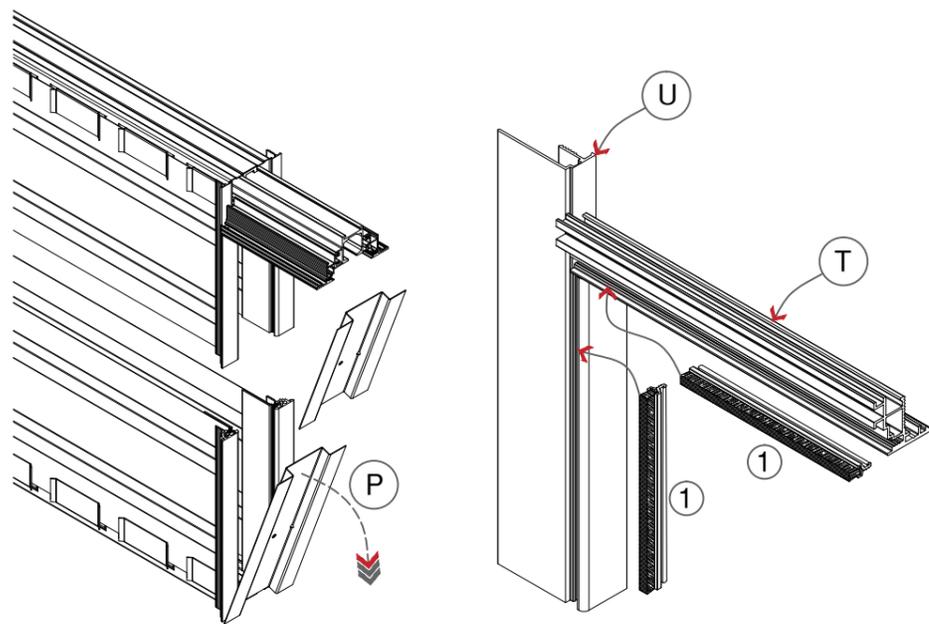


Fig. 1 - Remove the protection lids (P) from the side of the frame and the upright, only when the plaster has dried; insert brush stripes in the special holes present on the vertical uprights (U) and on the cross-sectional uprights (T).

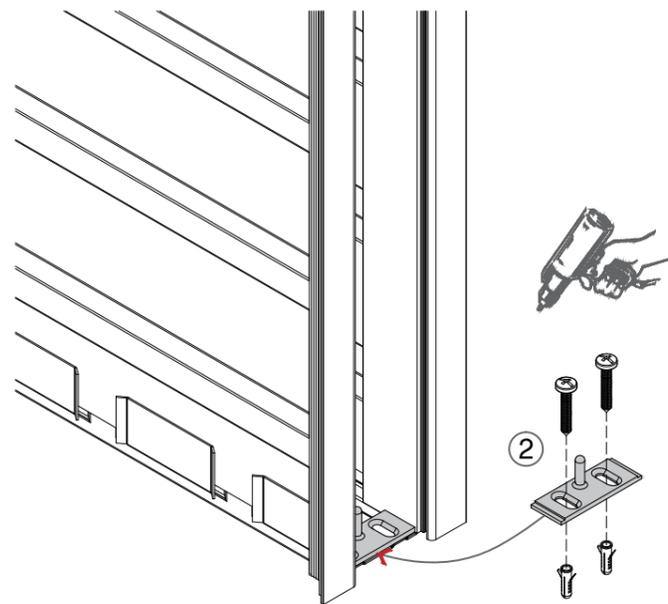


Fig. 2 - Put down the sliding guide (2) on the floor by perforating the low part of the frame in correspondence to the holes present on the same guide, then fix it on the floor with the screws and fisher plugs present in the equipment.

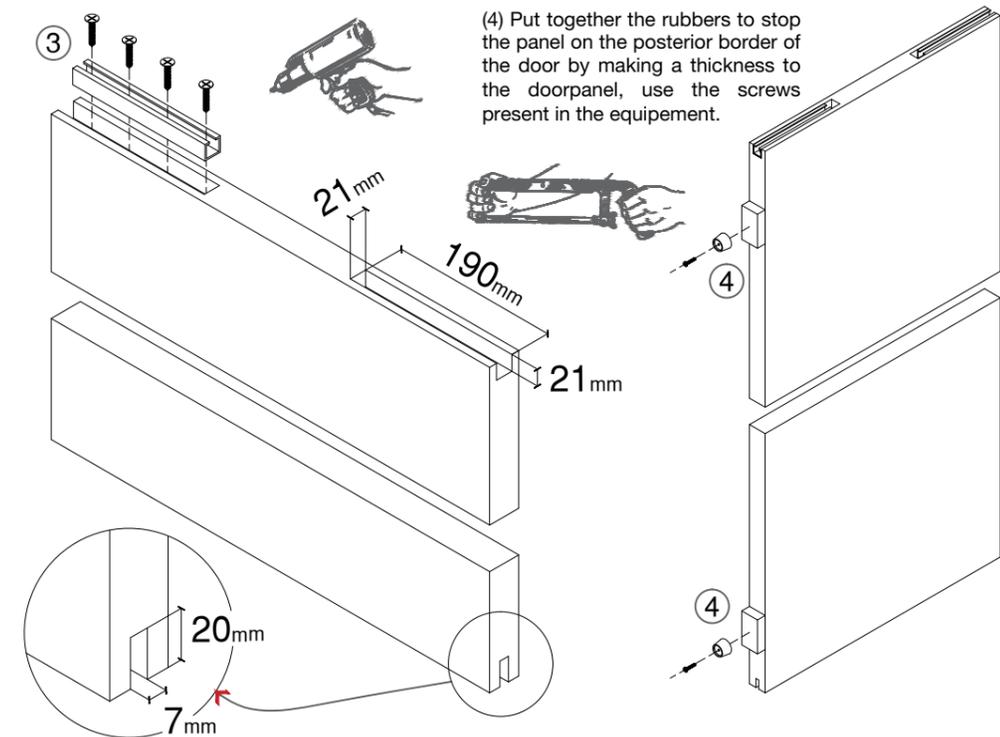


Fig. 3 - Dimensions and positions of millings that have to be realised on the upper part on the doorpanel for the fixing of the supporting stirrups of the backing-cart (3), and in the lower part for the guide on the floor. After you put together the supports, verify that the head of screws does not jut out of the flares of holes, so that they don't obstruct the sliding of the supporting stirrups during the phases of assembling and/or adjustment.

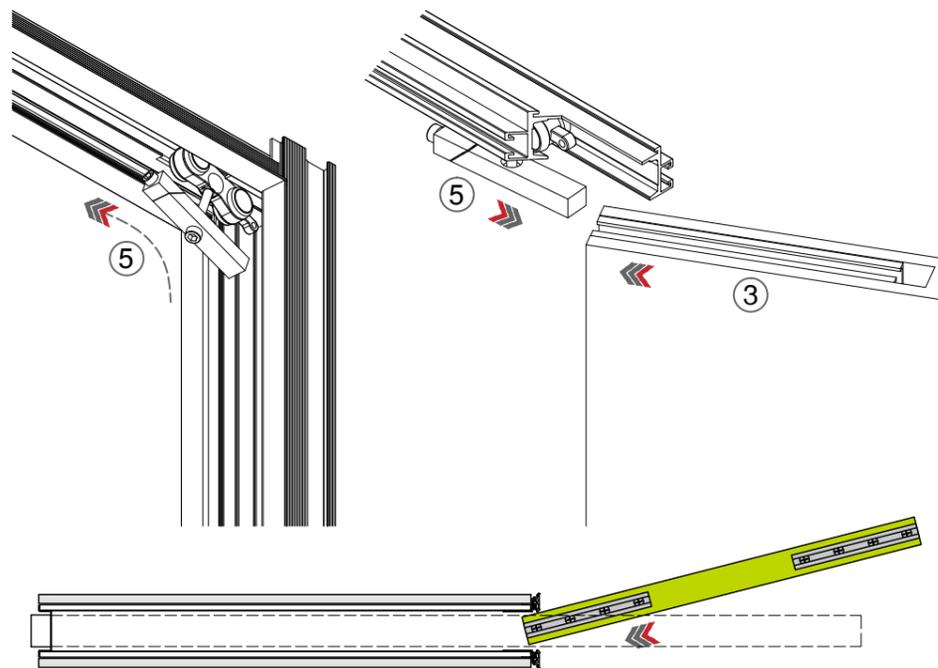


Fig. 4 - For the assembling of the door, insert the panel in the frame by gradually rotating it and bringing the support (3) near, so that you can wedge the supporting stirrup of the first cart.

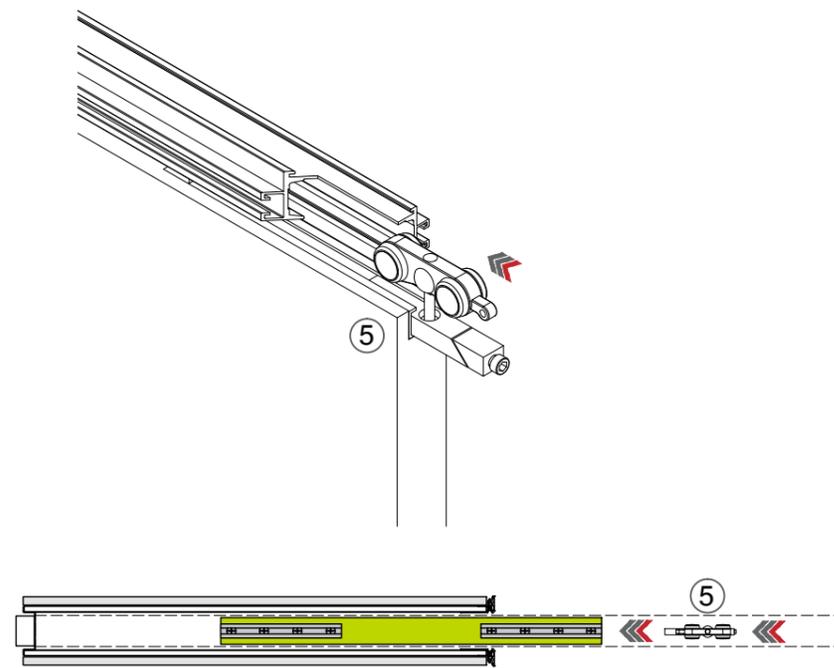


Fig. 5 - After you have wedged the supporting stirrup in the first cart, make the doorpanel slide in the frame until you can wedge the other supporting stirrup, which is present on the second cart.

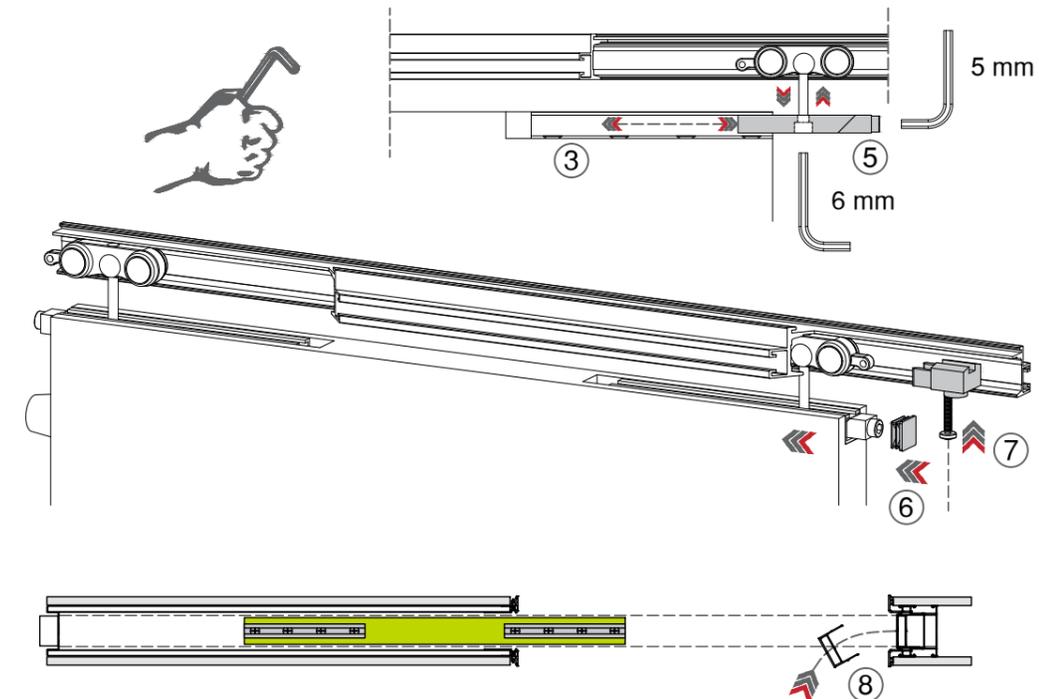
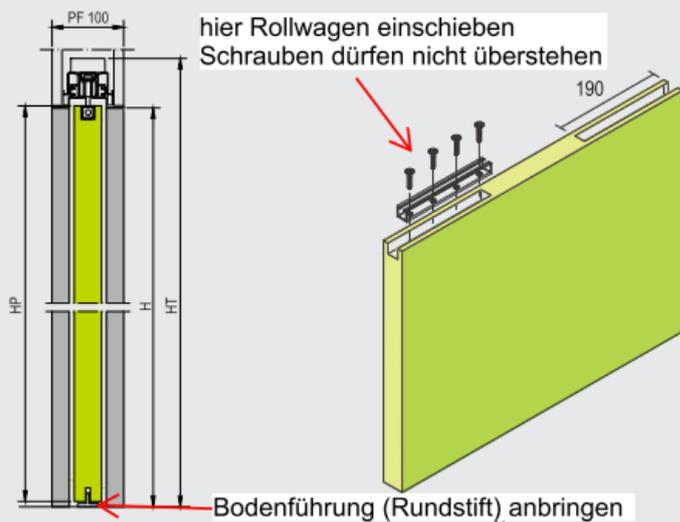
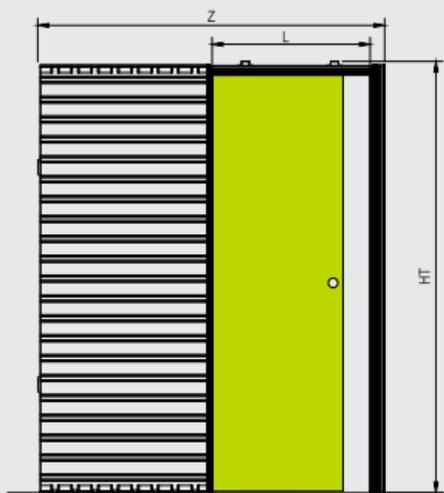
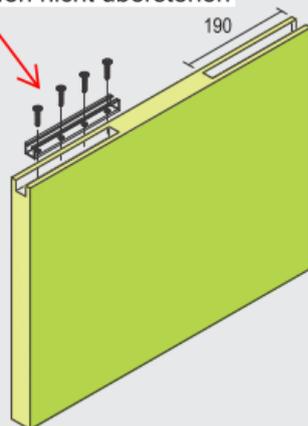


Fig. 6 - The adjustment of the door is possible by operating on each Allen screw accessible from the lower side of the supporting stirrup of the carts (5). In order to carry out this adjustment, make the whole door slide in one direction and partially remove the cart's stirrup from the support, regulate the screw with an Allen key #6. After the adjustment operate on the blocking socket set screw present on the supporting stirrup and reinsert it in its own centre. After you do it, block the stirrup in the support (3) by operating on the screw with an Allen key #5. Make the door slide in the opposite direction and repeat the same operation with the other supporting stirrup. When you finish all adjustments, insert the locking profile (8) by fixing it against the aluminium upright; in order to make the tempera better gripping on aluminium components, we suggest a drawing up of a coat of paint or acrylic.

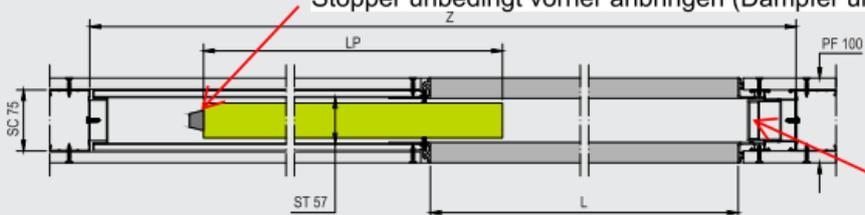


hier Rollwagen einschieben
Schrauben dürfen nicht überstehen



Bodenführung (Rundstift) anbringen

Stopper unbedingt vorher anbringen (Dämpfer und Endanschlag)



Dieses Holzteil rausnehmen, dann kann man Türblatt nach vorne schieben



STANDARD
measure in mm - sizes in mm